



Certificate of Registration

This certifies that the Quality Management System of

Charter Steel, a Division of Charter Manufacturing Co, Inc. - Saukville

1658 Cold Springs Road
Saukville, Wisconsin, 53080, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2015

Scope of Certification:

Manufacture of steel billets, bar, rod and wire.

A handwritten signature in black ink, appearing to read 'SV' or 'Sameer Vachani'.

Sameer Vachani
Senior Director, NSF-ISR

Certificate Number:	10671-IS13
Certificate Decision Date:	17-AUG-2026
Certificate Issue Date:	21-AUG-2026
Cycle Effective Date:	17-AUG-2026
Certificate Expiration Date*:	16-AUG-2029

Issued by:

NSF International Strategic Registrations (NSF-ISR)
789 N. Dixboro Road, Ann Arbor, MI 48105 USA

Authorized Certification and/or Accreditation Marks. This certificate is property of NSF-ISR and must be returned upon request.

**Company is audited for conformance at regular intervals. To verify certification call (888) NSF-9000 or visit our web site at www.nsf-isr.org*



Certificate of Registration

ANNEX PAGE FOR CERTIFICATE NUMBER: 10671-IS13

This Annex is only Valid in connection with the above-mentioned certificate issued by NSF-ISR

CERTIFICATE ISSUE DATE:

21-AUG-2026

CERTIFICATE EXPIRATION DATE:

16-AUG-2029

*Charter Steel, a Division of Charter
Manufacturing Co, Inc. - Saukville*

1658 Cold Springs Road
Saukville, Wisconsin, 53080, United States

Location:

Charter Steel, a Division of Charter
Manufacturing Co, Inc. - Mequon-
C0357510

12121 Corporate Parkway
Mequon, Wisconsin, 53092, United
States

Scope:

Human Resources, Information
Technology, Policy Making.

Issued by:

NSF International Strategic Registrations (NSF-ISR)
789 N. Dixboro Road, Ann Arbor, MI 48105 USA

Authorized Certification and/or Accreditation Marks. This certificate is property
of NSF-ISR and must be returned upon request.

**Company is audited for conformance at regular intervals. To verify
certification call (888) NSF-9000 or visit our web site at www.nsf-isr.org*